

# QUANTUM-CHEMICAL RESEARCH OF THE CATIONIC POLYMERIZATION OF ISOOLEFIN 2-METHYLBUTENE-1 IN THE PRESENCE OF BORON FLUORIDE AQUA COMPLEX INITIATION MECHANISM

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**Abstract:** The first quantum-chemical research of the initiation mechanism of cationic polymerization of 2-methylbutene-1 in the presence of boron fluoride aqua complex by the ab initio method in 3-311G\*\* basis with the geometry optimization in all parameters using the gradient method when initial particle attacks  $\alpha$ - and  $\beta$ -carbonic monomer's atoms has been performed. We have established that these reactions are exothermic and have the barrier character. The energy barrier when initial particle attacks isoolefin  $\alpha$ - and  $\beta$ -carbonic atom is equal to 147 kDg/mol and the heat of reaction is equal to 42 kDg/mol, on  $\alpha$ - and  $\beta$ -carbonic atom – 186 kDg/mol and 32 kDg/mol correspondingly. The reaction initiated according to the Markovnikov's rule (attack on isoolefin  $\alpha$ - carbonic atom) on 39 kDg/mol is energetically profitable.

**Key words:** isoolefin, 2- methylbutene-1, boron fluoride, initiation mechanism, ab initio method, energy barrier, heat of reaction.

## Introduction.

Boron fluoride aqua complexes are classical catalysts for cationic polymerization of olefins [1]. Down to recent times, the elementary acts mechanisms (initiation and growth) in the presence of these catalysts were studied only for ethylene, propylene and isobutylene [2]. For other olefins (normal, branched, isoolefins, styroles and so on) these mechanisms are yet not studied. The isobutylene polymerization is intensively investigated and used in practice, but there is not much information about the other substituted ethylenes polymerization behavior. For instance, the first experimental data about 2-methylbutene-1 polymerization were obtained in 1934 [3]. Ola and others [4] declared about the liquid polymers formation when the given olefin contacts with different complexes such as HF-BF<sub>3</sub>, DF-BF<sub>3</sub>, RF-BF<sub>3</sub> and others. (where R –

isopropyl, tert-butyl, cyclohexyl) at  $-80^{\circ}\text{C}$ . Due to the fact that acid strength of these complexes is lower than, for example,  $\text{HF}\cdot\text{BF}_3$  acid strength, the usage of boron fluoride aqua complex as a catalyst can drive up selective ability of polymerization processes and decrease heat effect. That is important to know when developing new technical processes of 2-methylbutene-1 polymerization. However, down to recent times, the elementary acts mechanisms of this olefin and initiation mechanism, as a stage where it is possible to rule the polymerization process, have not been investigated. For these reasons, the aim of this work was investigation of mechanism of 2-methylbutene-1 polymerization in the presence of boron fluoride aqua complex.

### Methodological part.

Initiation mechanism of 2-methylbutene-1 cationic polymerization in the presence of  $\text{BF}_3\cdot\text{H}_2\text{O}$  was studied through building of potential surface of cooperation of catalyst with monomer using the classical quantum-chemical method AB INITIO with geometry optimization in all parameters by gradient method, integrated in Firefly [5], which is partially based on the initial code GAMESS (US) [6]. This method is specially parameterized for the better reproduction of energetic characteristics of molecular systems [7]. The calculations were held in nearing of isolated molecule in gas-phase in molecular model's frames. The 2-methylbutene-1 initiation mechanism in the presence of boron fluoride aqua complex was held according to the methodology, described in the article [8]. Bond lengths of the studied molecular systems  $\text{R}_{\text{C}_2\text{H}_{16}}$  and  $\text{R}_{\text{C}_{1\text{F}17}}$  were chosen as reaction coordinates (pic. 1). The program MacMolPlt was used for the molecule visual presentation [9].

### Results discussion

Information about the initiation mechanisms of 2-methylbutene-1 in the presence of  $\text{BF}_3\cdot\text{H}_2\text{O}$  aqua complex on  $\alpha$ - and  $\beta$ -carbonic atom are shown in the pic. 1-10. The initial model of isoolefin 2-methylbutene-1 cooperation with complex catalyst  $\text{BF}_3\cdot\text{H}_2\text{O}$  when it is attacked by monomer's initiating particle (proton  $\text{H}_{16}$ ) is shown in the picture 1. The geometrical and electronic structure of the active center when being attacked by monomer of cationic polymerization 2-methylbutene-1 complex initiator  $\text{BF}_3\cdot\text{H}_2\text{O}$  on isoolefin's  $\alpha$ -carbonic atom are shown in the pic. 2. Cooperation surface of isoolefin 2-methylbutene-1 with complex initiator  $\text{BF}_3\cdot\text{H}_2\text{O}$  when initiating particle (proton  $\text{H}_{16}$ ) attacks  $\alpha$ -carbonic monomer's atom is shown in the pic. 3. Energy profile of the cooperation reaction of isoolefin 2-methylbutene-1 with complex catalyst  $\text{BF}_3\cdot\text{H}_2\text{O}$  when initiating particle (proton  $\text{H}_{16}$ ) attacks monomer's  $\alpha$ -carbonic atom is illustrated in the pic. 4. The graph of the charge behavior on atoms of molecular system when cooperation of complex catalyst  $\text{BF}_3\cdot\text{H}_2\text{O}$  with olefin 2-methylbutene-1 along the way of the reaction  $\text{R}_{\text{H}_{16}\text{C}_1}$  (kDg/mol) when initiating particle (proton  $\text{H}_{16}$ ) attacks monomer's  $\alpha$ -carbonic atom is illustrated in the pic. 5. The basic model of interaction between isoolefin 2-methylbutene-1 and complex catalyst  $\text{BF}_3\cdot\text{H}_2\text{O}$  when being attacked by monomer's initiating particle (proton  $\text{H}_{16}$ ) is shown in the pic. 6. In the pic. 7 – geometrical and electronic structure of the active center when monomer of cationic polymerization 2-methylbutene-1 complex initiator  $\text{BF}_3\cdot\text{H}_2\text{O}$  attacks isoolefine's  $\beta$ -carbonic atom. In the pic. 8 one can see the cooperation surface of isoolefin 2-methylbutene-1 with complex catalyst  $\text{BF}_3\cdot\text{H}_2\text{O}$  when initiating particle (proton  $\text{H}_{16}$ ) attacks monomer's  $\beta$ -carbonic atom. In the pic. 9 – energetic profile of the cooperation

reaction of isoolefin 2-methylbutene-1 with complex catalyst  $\text{BF}_3 \cdot \text{H}_2\text{O}$  when initiating particle (proton  $\text{H}_{16}$ ) attacks monomer's  $\beta$ -carbonic atom. The graph of charges behavior on molecular system atoms at cooperation of complex catalyst  $\text{BF}_3 \cdot \text{H}_2\text{O}$  with olefin 2-methylbutene-1 along the way of the reaction  $R_{\text{H}_{16}\text{C}_2}$  (kJ/mol) when initiating particle (proton  $\text{H}_{16}$ ) attacks monomer's  $\beta$ -carbonic atom is shown in the pic. 10. The process of cooperation of the studied isoolefin 2-methylbutene-1 with complex catalyst  $\text{BF}_3 \cdot \text{H}_2\text{O}$  when proton attacks monomer's  $\alpha$ -carbonic atom can be divided into 3 stages (by analogy [10]): the first – coordination stage, the second – stage of monomer's  $\pi$ -bond breakage and the third – active center's formation. On the coordination stage (the reaction  $R_{\text{H}_{16}\text{C}_1}$  and  $R_{\text{O}_{17}\text{C}_2}$  coordinates vary from 3,1 to 1,4 and from 3,5 to 2,3 nm). On this stage catalyst's and isoolefin's relative orientation takes place, angle of attack of initiating particle on  $\text{H}_{16+}$   $\alpha$ -carbonic atom is calculated. On the stage of  $\pi$ -bond breakage the reaction  $R_{\text{H}_{16}\text{C}_1}$  and  $R_{\text{F}_{17}\text{C}_2}$  coordinates vary from 1,4 to 1,3 and from 2,3 to 1,9 nm correspondingly. On the third stage the reaction  $R_{\text{H}_{16}\text{C}_1}$  and  $R_{\text{F}_{17}\text{C}_2}$  coordinates vary from 1,3 to 1,1 and from 1,9 to 1,5 nm correspondingly, the formation of active center, that is polarized intermediate  $-\text{[BF}_3 \cdot \text{OH]}^{-\delta} - \text{C}_{(2)}^{+\delta} [\text{CH}^{+\delta}\text{H}_2\text{H}_3\text{CH}_3\text{C}_2\text{H}_5]$  takes place. On the coordination stage up to 8-9 cooperation step the monomer's nearing to catalyst is profitable. As it is shown in the pic. 4, it is characterized by energy minimum of all the molecular system ( $E_0$ ) in this coordination stage. Starting from 10-th to 20-th steps the  $E_0$  only grows, from 21-t step it starts fall dramatically, what is characterized by energy barrier of this reaction 147 kJ/mol (pic. 4). Decrease of general system's energy is directly connected with the beginning of cooperation between the initiating particle  $\text{H}^{+\delta}$  with isoolefin  $\alpha$ -carbonic atom and  $\pi$ -bond breakage. On the third cooperation stage the general molecular system energy reaches it's maximum, that shows the complete active center formation. Alongside this, from the pic. 4 one can see that this reaction is exothermic and its heating value is 42 kJ/mol.

When  $\alpha$ -carbonic isoolefin atom 2-methylbutene-1 is attacked by initiating particle, charge on hydrogen atom  $\text{H}_{16}$  varies from 0,3 to 0,36. The charge on  $\text{C}_1$  atom (isoolefin  $\alpha$ -carbonic atom) varies from -0,28 to -0,3, and its peak is on the  $\pi$ -bond cleavage stage. On the coordination stage the charge on  $\text{C}_2$  atom also suffers changes. On this stage the charge is negative and varies from -0,153 to -0,35. The charge on the oxygen atom  $\text{O}_{17}$  during the reaction process varies from -0,466 to -0,594. Other charges during the reaction process changed unessential. Due to this fact, we studied only charges changes on that atoms, which directly took part in the initiating reaction of 2-methylbutene-1 in the presence of  $\text{BF}_3 \cdot \text{H}_2\text{O}$ .

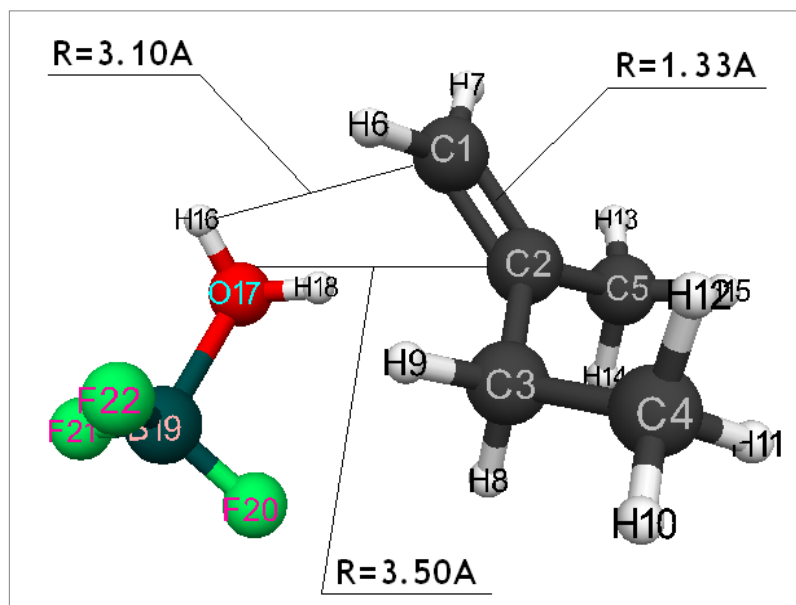
It is obvious that the cationic polymerization initiating mechanism of the studied monomer in the presence of boron fluoride aqua complex has close interaction lines, what means that during the reaction process breakage of two bonds –  $R_{\text{H}_{16}\text{O}_{17}}$  and  $R_{\text{C}_1\text{C}_2}$  takes place at the same time (olefin's  $\pi$ -bond into  $\sigma$  transformation) and new bonds -  $R_{\text{H}_{16}\text{C}_1}$  and  $R_{\text{O}_{17}\text{C}_2}$  formation.

The process of cooperation of isoolefin 2-methylbutene-1 with the complex catalyst  $\text{BF}_3 \cdot \text{H}_2\text{O}$  when proton attacks monomer's  $\beta$ -carbonic atom, by analogy with the proton attack on  $\alpha$ -carbonic atom can also be divided into three stages: the first – coordination stage, the second – monomer's  $\pi$ -bond breakage stage and the third – active center formation.

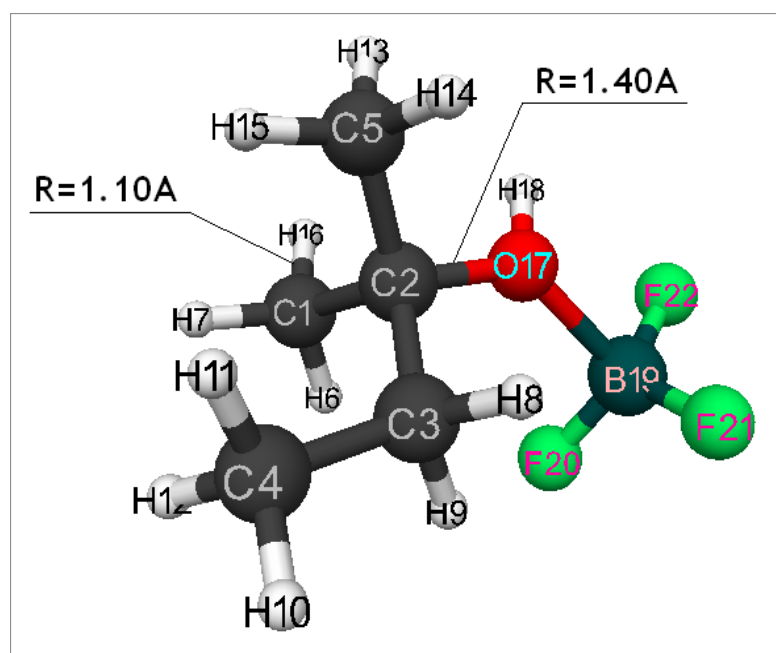
In this case, on the 22 stage, reactions  $R_{\text{C}_1\text{O}_{17}}$  and  $R_{\text{C}_2\text{H}_{16}}$  coordinates vary from 3,1 to 1,4 and from 3,5 to 2,2 nm correspondingly. Boron fluoride complex catalyst with isoolefin relative orientation happens on this stage and initiating particle  $\text{H}_{16+}$  on  $\beta$ -carbonic atom angle of attack is calculated.  $R_{\text{C}_2\text{H}_{16}}$  reaction coordinates decreases from 1,4 to 1,1,  $R_{\text{F}_{17}\text{C}_2}$  - from 2,2 to 1,6 nm.

On the third stage active center formation takes place. Active center is a polarized intermediate –  $[\text{BF}_3 \cdot \text{OH}]^{-\delta} \text{C}_{(1)}^{+\delta} [\text{CH}^{+\delta}\text{H}_2\text{H}_3\text{CH}_3\text{C}_2\text{H}_5]$ . On the coordination stage, till 8-9 steps, monomers nearing to catalyst is energetically profitable (pic. 9). Energy profile of cooperation reaction of isoolefin 2-methylbutene-1 with complex catalyst  $\text{BF}_3 \cdot \text{OH}$  when being attacked by the initiating particle  $\text{H}_{(16)}^{+\delta}$  can be characterized by minimum energy of all molecular system ( $E_0$ ) on this coordination stage. Starting from 10-th stage to 20 stage, the figure  $E_0$  only grows up, whether from 21-st stage to 24-th it starts to decrease, what is characterized by energetic barrier of this reaction 186 kDg/mol (pic. 9). Overage system energy decrease is connected with the beginning of cooperation of initiating particle  $\text{H}_{(16)}^{+\delta}$  with isoolefin  $\beta$ -carbonic atom and  $\pi$ -bond breakage. On the third stage of cooperation total energy reaches its maximum, which proves the total active center formation. From the pic. 9 one can see that the reaction is exothermic and its heating effect is equal to 32 kDg/mol. When isoolefin 2-methylbuten  $\beta$ -carbonic atom being attacked by initiating particle, the charge on the hydrogen atom  $\text{H}_{(16)}$  varies from +0,31 to +0,367. The negative charge on  $\text{C}_{(1)}$  atom (isoolefin  $\beta$ -carbonic atom) on the coordination stage grew from -0,3 to -0,07, and as soon as isoolefines  $\pi$ -bond breakage starts (20-th stage), it turns out to be positive +0,2, and then decreases +0,124. Charge on  $\text{C}_{(2)}$  atom grows up in absolute value from -0,153 to -0,35, reaching its maximum in the moment of  $\pi$ -bond breakage, and then it varies -0,3-0,24. Charge on oxygen  $\text{O}_{(17)}$  atom varies from -0,45 (on the coordination stage) to -0,47, it reaches its maximum (-0,59). Other charges, during the reaction process, changed insignificantly. It is obvious that when  $\beta$ -carbonic atom is being attacked, the initiating mechanism is the same as when  $\alpha$ -carbonic atom is being attacked. That means that two bonds –  $\text{R}_{\text{H16-O17}}$  and  $\text{R}_{\text{C1-C2}}$  breaks (olefin  $\pi$ -bond in  $\sigma$  transformation) and new bonds –  $\text{R}_{\text{O17-C1}}$  and  $\text{R}_{\text{H16-C2}}$  formation take place at the same time

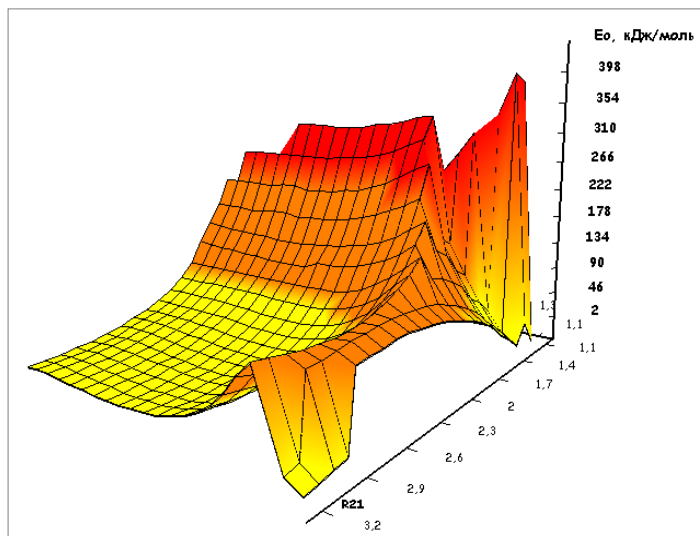
To sum up: quantum-chemical analysis for the initiating mechanism of isoolefin 2-methylbutene-1 cationic polymerization in the presence of boron fluoride aqua complex, using the ab initio HF/6-311G\*\* method with geometry optimization in all parameter by standard gradient method on each stage of cooperation, when initiating particle attacks monomer's  $\alpha$ - and  $\beta$ -carbonic atoms, was held for the first time. It was found out that these reactions are exothermic and have barrier nature. Energy barrier in case of isoolefin  $\alpha$ -carbonic atom is being attacked by initiating particle is – 147 kDg/mol, heat of reaction is -42 kDg/mol, and on  $\beta$ -carbonic atom – 186 kDg/mol and 32 kDg/mol correspondingly. Initiation reaction according to Markovnikov's rule (attack on isoolefin  $\alpha$ - carbonic atom) on 39 kDg/mol is energetically profitable.



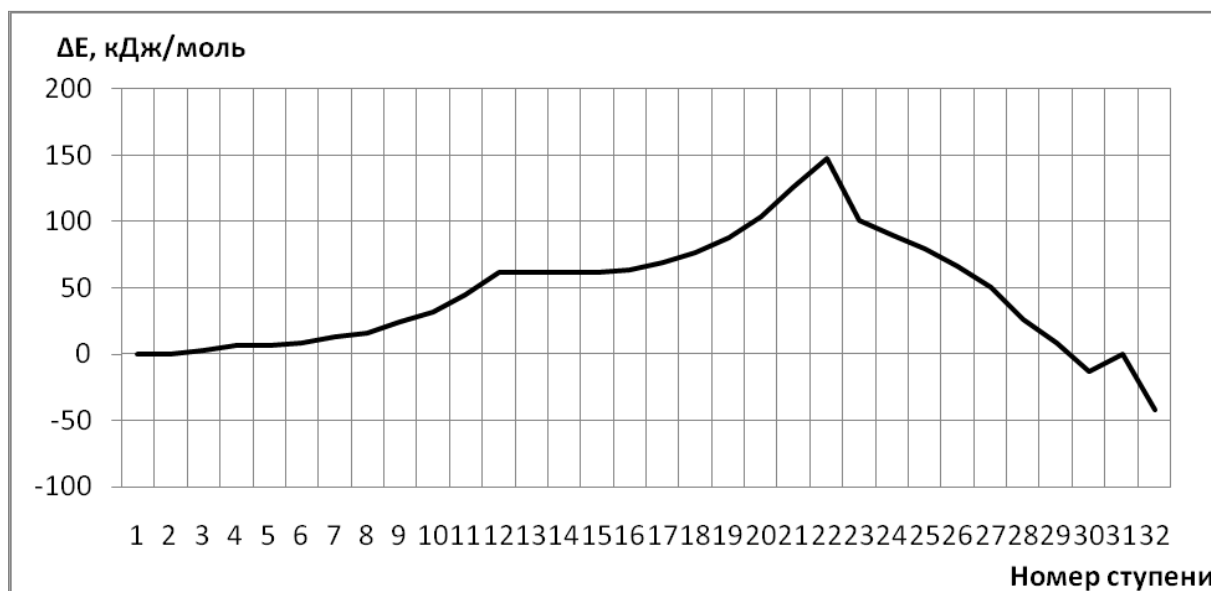
Pic. 1. The initial model of cooperation between 2-methylbutene-1 with  $\text{BF}_3 \cdot \text{H}_2\text{O}$  aqua complex, when monomer's initiating particle (proton  $\text{H}_{16}$ ) attacks isoolefin  $\alpha$ -carbonic atom.



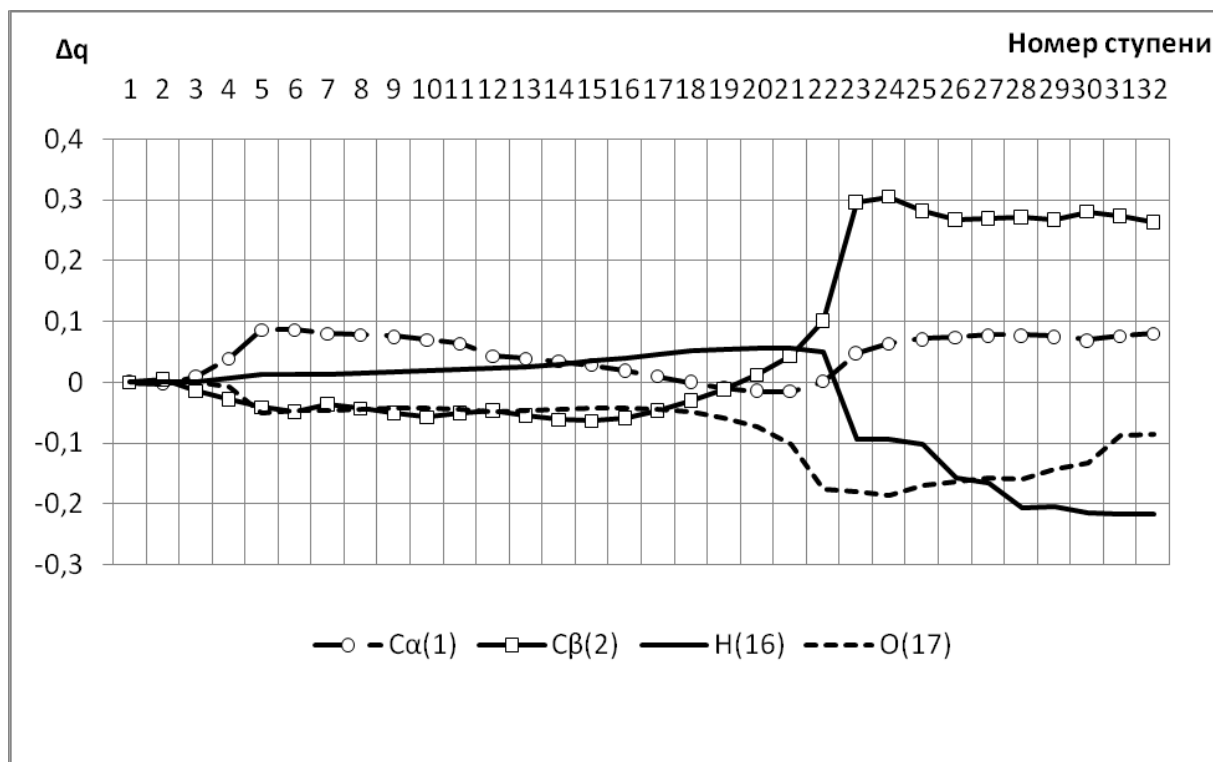
Pic. 2. Geometrical and electronic structure of the active center when cationic polymerization monomer 2-methylbutene-1  $\text{BF}_3 \cdot \text{H}_2\text{O}$  aqua complex attacks isoolefin  $\alpha$ -carbonic atom.



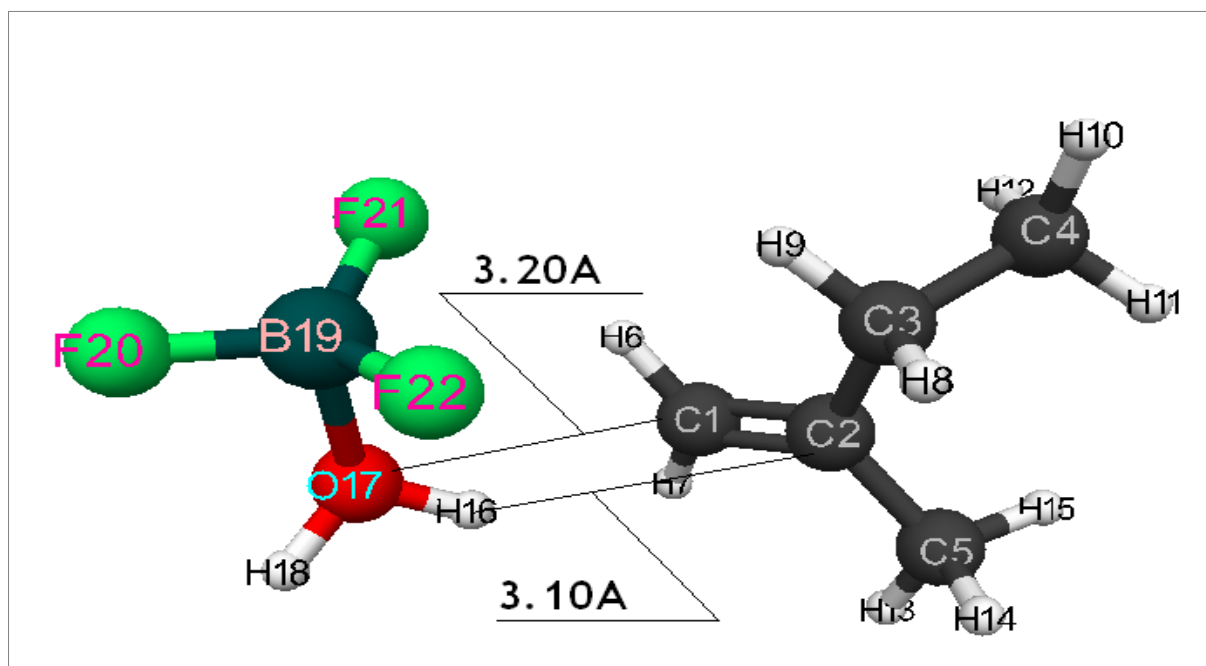
Pic. 3. The surface of cooperation of 2-methylbutene-1 with  $\text{BF}_3\text{-H}_2\text{O}$  aqua complex when the initiating particle (proton  $\text{H}_{16}$ ) attacks monomer's  $\alpha$ -carbonic atom.



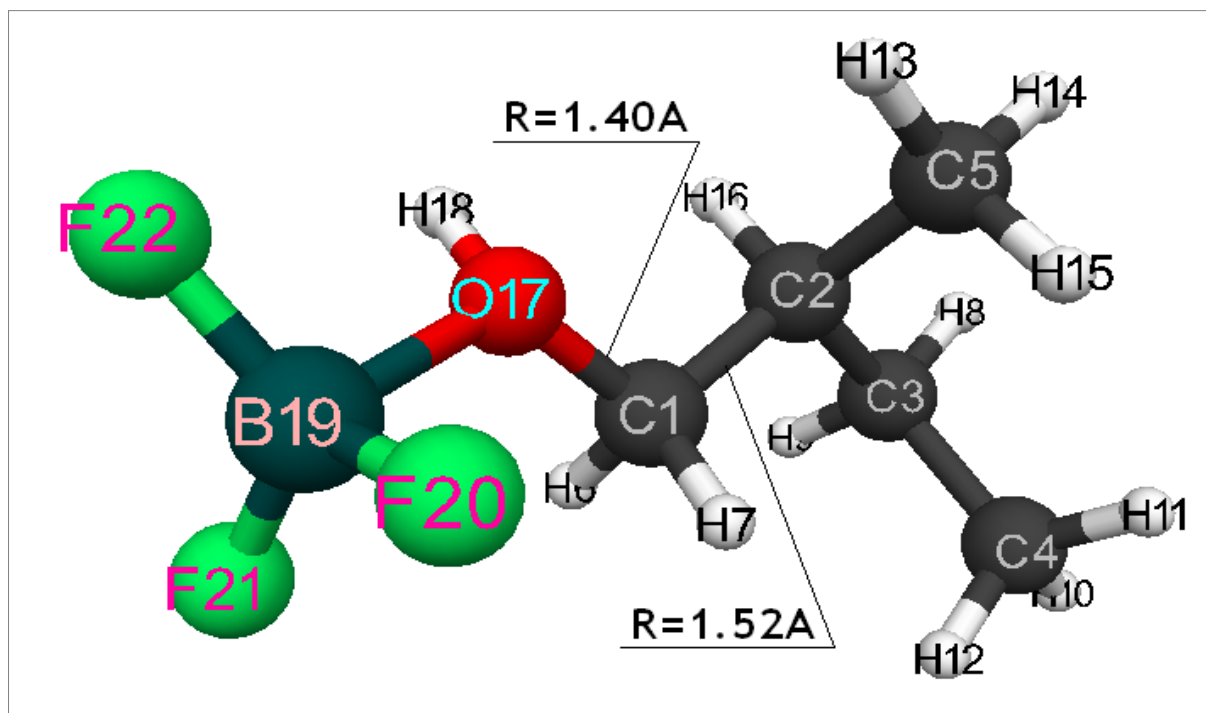
Pic. 4. The energy profile of cooperation reaction of 2-methylbutene-1 with  $\text{BF}_3\text{-H}_2\text{O}$  aqua complex when initiating particle (proton  $\text{H}_{16}$ ) attacks monomer's  $\alpha$ -carbonic atom.



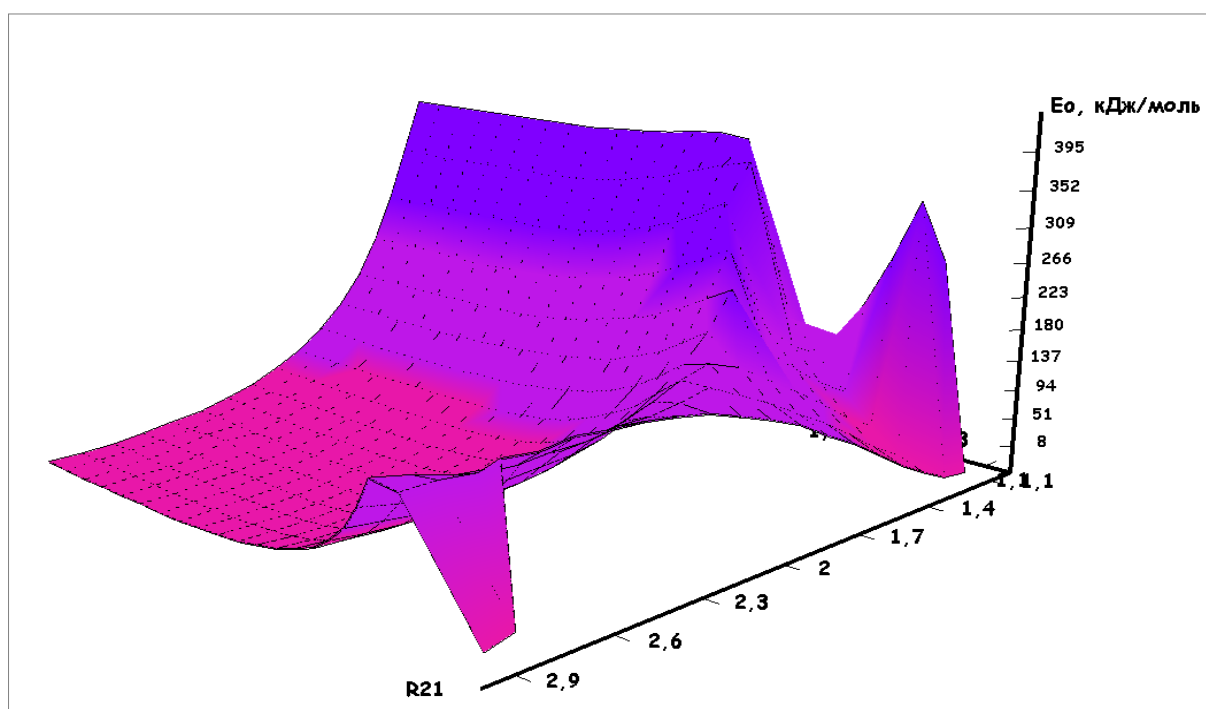
Pic. 5. The graph of charge changes of molecular system atoms in the interaction of  $\text{BF}_3\text{-H}_2\text{O}$  aqua complex with 2-methylbutene-1 along the  $R_{\text{H}_{16}\text{C}_1}$  (kDg/mol) reaction way, when initiating particle (proton  $\text{H}_{16}$ ) attacks monomer's  $\alpha$ -carbonic atom.



Pic. 6. The initial model of cooperation between 2-methylbutene-1 and  $\text{BF}_3\text{-H}_2\text{O}$  aquacomplex when initiating particle (proton  $\text{H}_{16}$ ) attacks isoolefin  $\beta$ -carbonic atom.

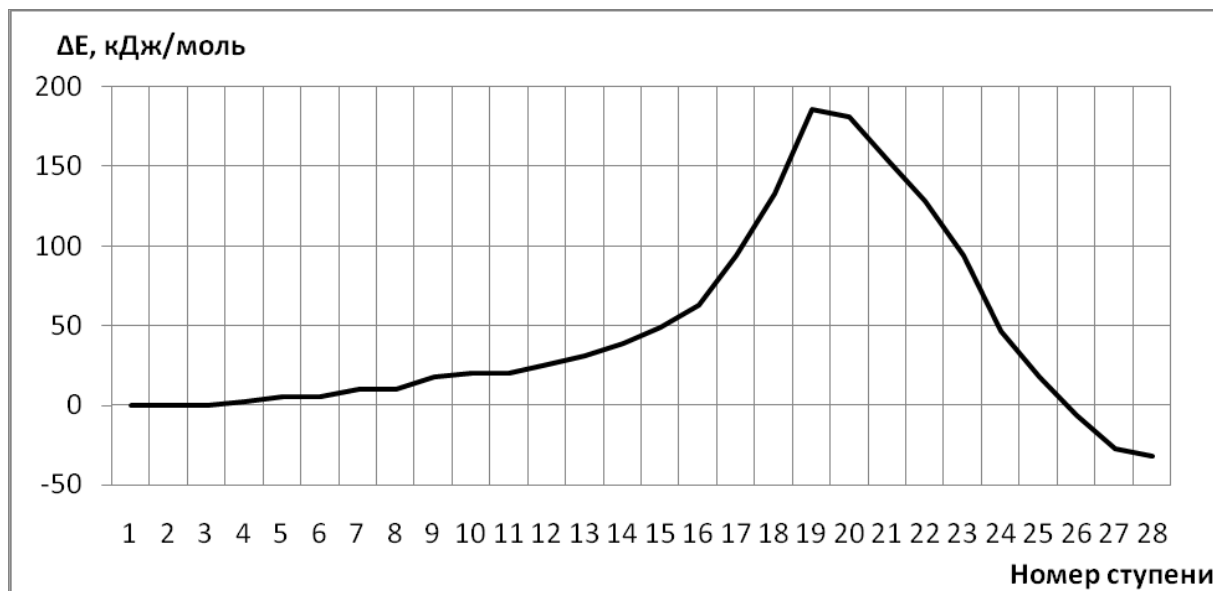


Pic. 7. Geometrical and electronic structure of the active center, when 2-methylbutene-1  $\text{BF}_3\text{-H}_2\text{O}$  aqua complex attacks isoolefin  $\beta$ -carbonic atom.

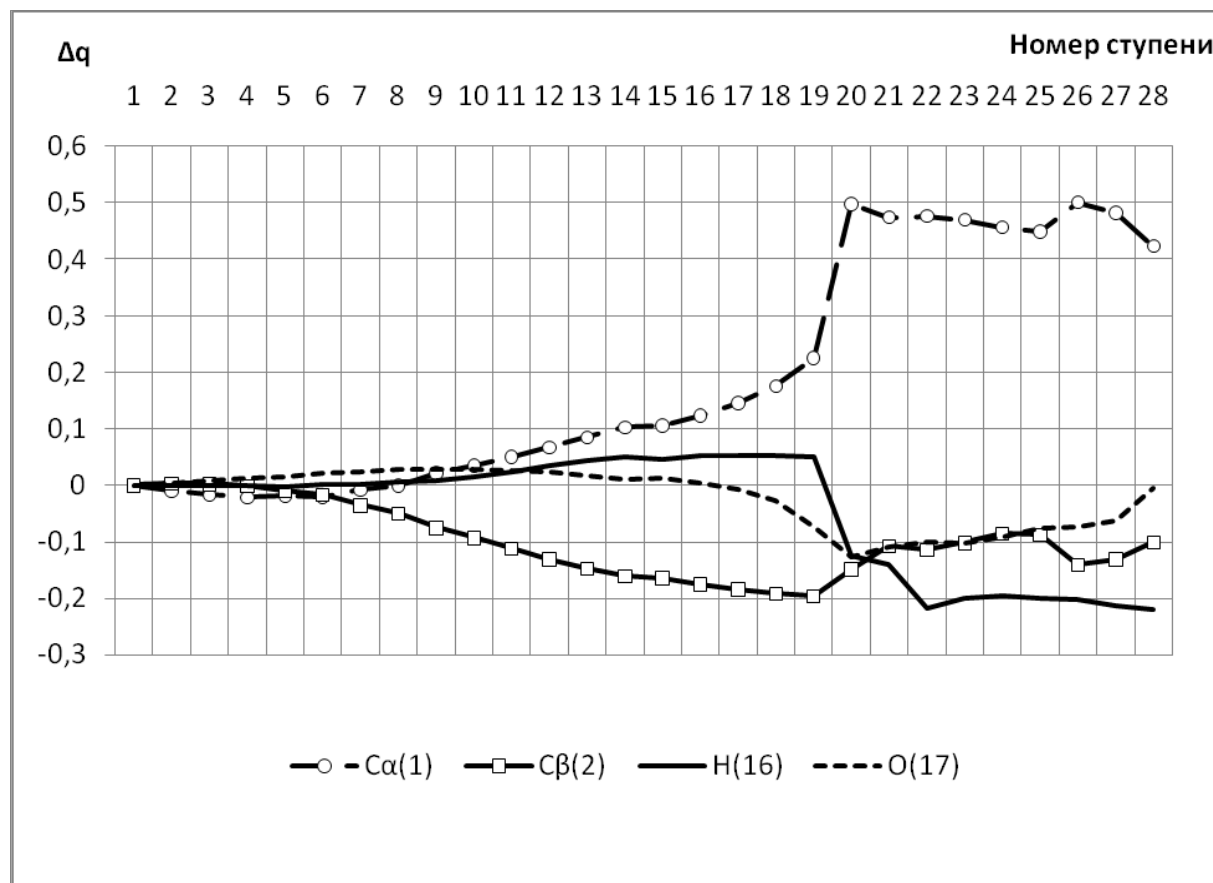




Pic. 8. The surface of cooperation between isoolefin 2-methylbutene-1 and  $\text{BF}_3\text{-H}_2\text{O}$  aqua complex when initiating particle (proton  $\text{H}_{16}$ ) attacks monomer's  $\beta$ -carbonic atom.



Pic. 9. Energy profile of reaction of cooperation between 2-methylbutene-1 and  $\text{BF}_3\text{-H}_2\text{O}$  aqua complex when initiating particle (proton  $\text{H}_{16}$ ) attacks monomer's  $\beta$ -carbonic atom.



Pic. 10. The Graph of variation of charges on molecular system atoms when  $\text{BF}_3\text{-H}_2\text{O}$  aqua complex cooperates with 2-methylbutene-1 along the reaction  $R_{\text{H}16\text{C}2}$  (kDg/mol) way when initiating particle (proton  $\text{H}_{16}$ ) attacks monomer's  $\beta$ -carbonic atom.

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