# ABOUT THE MECHANISM OF CATIONIC POLYMERIZATION OF *p*-ETHYLSTYRENE IN THE PRESENCE OF A COMPLEX CATALYST BORON FLUORIDE – WATER

V.A. Babkin<sup>1</sup>, D.S. Andreev<sup>1</sup>, A.V. Ignatov<sup>1</sup>, L.M. Lisina<sup>1</sup>,
E.S. Titova<sup>2,3</sup>, A.R. Denisyuk<sup>4</sup>, A.I. Rakhimov<sup>2</sup>,
V.T. Fomichev<sup>5</sup>, K.Yu. Prochukhan<sup>6</sup>, G.E. Zaikov<sup>7</sup>

<sup>1</sup>Sebryakovsky branch of the Volgograd State Technical University, 403343 Volgograd Region, Mikhaylovka, Michurin Street,21 *e-mail: babkin\_v.a@mail.ru* 

<sup>2</sup>Volgograd State Technical University, 400131 Volgograd, Lenin Avenue, 28 e-mail: <u>organic@vstu.ru</u>

<sup>3</sup>Volgograd State Medical University, 400131 Volgograd, Square Pavshich bortcov, 1

<sup>4</sup>Medical College of Volgograd State Medical University, 400001 Volgograd, Kim Street, 18

<sup>5</sup>Institute of Architecture and Building of Volgograd State Technical University, 400074 Volgograd, Akademicheskaya Street, 1.

<sup>6</sup>Bashkir State University, 450076 Republic of Bashkortostan, Ufa, Zaiki Validi Street, 32 <sup>7</sup>Institute of Biochemical Physics, 119334 Moscow, Kosugin Street, 4

**Abstract:** A quantum-chemical study of the initiation mechanism for the cationic polymerization of *p*-ethylstyrene in the presence of a complex catalyst boron fluoride - water by the classical *ab initio* method in the basis of  $6-311G^{**}$  was first performed. Geometry optimization was performed for all parameters by the standard gradient method. The studied reaction has a barrier character and is exothermic. The energy barrier in the attack of the initiating particle on the  $\alpha$ -carbon atom of isoolefin is 262 kJ/mol, the thermal effect of the reaction is 39 kJ/mol.

**Keywords:** *p*-ethylstyrene, boron fluoride-water catalyst, initiation mechanism, *ab initio* quantum chemical method, energy barrier, thermal reaction effect.

### Introduction

Boron fluoride aquacomplexes are classic catalysts for the cationic polymerization of olefins [1]. The mechanisms of elementary acts (initiation and growth) in the presence of these catalysts have so far been studied only for ethylene, propylene, and isobutylene [2]. For other olefins (linear, branched, styrene, etc.), these mechanisms have not yet been studied. The study of the initiation mechanism is very important, since at this stage it is possible to control the polymerization process.

This is especially true of mechanisms at the electronic nanoscale. In this connection, the purpose of this work is to study the mechanism of isoolefin p-ethylstyrene initiation in the presence of boron fluoride aquacomplex.

## **Methodical Part**

The mechanism of initiation of the cationic polymerization of *p*-ethylstyrene in the presence of a complex catalyst was studied according to the procedure described in [3-4]. The software was used the same as in [5-7] for calculation using the ab initio / 6-311G \*\* method [8]. As the reaction coordinates, the bond lengths of the studied molecular systems  $R_{C1H24}$  and  $R_{C2O23}$  were chosen (Fig. 1).

#### **Results and Discussion**

The mechanism of *p*-ethylstyrene initiation in the presence of the BF<sub>3</sub>·H<sub>2</sub>O complex catalyst at the attack of the  $\alpha$ -carbon atom is shown in Fig. 1-5. In Fig. 1 shows the initial model of the interaction of *p*-ethylstyrene with the BF<sub>3</sub>·H<sub>2</sub>O complex catalyst at the attack of an initiating particle (proton H<sub>24</sub>) of the monomer. In Fig. 2 shows the geometric and electronic structure of the active center. In Fig. 3. shows the surface interaction of the monomer with the catalyst BF<sub>3</sub>·H<sub>2</sub>O. Reaction energy profile illustrated at fig4. Fig. 5 shows a graph of charges on the atoms of the molecular system when the catalyst interacts with the monomer along the RC<sub>1</sub>H<sub>24</sub> reaction path (kJ/mol. Fig. 6 shows the initial model of the interaction of *p*-ethylstyrene with the complex catalyst BF<sub>3</sub>.

The process of interaction of *p*-ethylstyrene with the BF<sub>3</sub>·H<sub>2</sub>O complex catalyst during an attack by the proton of the  $\alpha$ -carbon monomer atom can be divided into 3 stages (similar to [2]): the first is the coordination stage (1-3 steps), the second is the  $\pi$ -bond breaking stage monomer (steps 4-17) and the third - the formation of the active center (AC) (18-23 steps). At the coordination stage, the reaction coordinates of RC<sub>1</sub>H<sub>24</sub> and RC<sub>2</sub>O<sub>23</sub> vary from 3,1 to 2,9 nm and 3,3 to 3,1 nm respectively. At this stage, the mutual orientation of the aquacomplex of boron fluoride and the monomer occurs, and the angle of attack of the initiating particle of the H<sub>24</sub><sup>+</sup>  $\alpha$ -carbon atom is calculated. At the  $\pi$ -bond breakdown stage, the reaction coordinates of RC<sub>1</sub>H24 and RC<sub>2</sub>O<sub>23</sub> vary from 2,8 to 1,7 nm and 3,0 to 2,0 nm, respectively. At the third stage, the reaction coordinates of RC<sub>1</sub>H24 and RC<sub>2</sub>O<sub>23</sub> vary from 1,6 to 1,1 nm and from 1,9 to 1,5 nm, respectively; an active center is formed, which is a polarized intermediate  $-[BF_3 \cdot OH]^{-d}$  ... [C<sub>(1)</sub> CH<sub>3</sub> · C<sub>9</sub>H<sub>10</sub>] <sup>+d</sup>. At the coordination stage, the approach of the monomer to the catalyst is energetically favorable, which is

characterized by the minimum energy of the entire molecular system (E<sub>0</sub>). Starting from the 4th to the 17th stage, the value of E<sub>0</sub> increases, and starting from the 18th stage, it begins to decrease sharply. The energy barrier of the reaction is 262 kJ/mol (Fig. 4). The decrease in the total energy of the system is directly related to the onset of the interaction of the initiating particle H<sup>+d</sup> with the  $\alpha$ carbon atom of *p*-ethylstyrene and the breaking of the  $\pi$ -bond. At the third stage of interaction, the total energy of the entire molecular system reaches its minimum, which indicates the complete formation of the active center. The reaction is exothermic and its thermal effect is 39 kJ/mol.

When an initiating particle of the  $\alpha$ -carbon atom of *p*-ethylstyrene attacks, the charge on the hydrogen atom H<sub>24</sub> varies within the coordinates of the reaction from 0,307 to 0,131. The charge on the C<sub>1</sub> atom ( $\alpha$ -carbon atom) changes during the reaction under study, from -0,169 at the coordination stage to -0,206. The maximum value of -0,433 is reached at the  $\pi$ -link break stage. The charge on the C<sub>2</sub> atom at the  $\pi$ -bond breakage stage is negative and varies from -0,153 to -0,043. In the formed carbon cation, it is +0,19. The charge on the oxygen atom O<sub>17</sub> during the reaction varied from -0,442 to -0,538, and in the final carbon cation model it is equal to -0,517. The remaining charges in the reaction process did not change significantly. In this regard, we considered only the changes in the charges on the atoms, which directly participated in the initiation reaction of *p*-ethylstyrene in the presence of BF<sub>3</sub>·H<sub>2</sub>O.

It is obvious that the mechanism of initiation of cationic polymerization of the monomer under study in the presence of an aquacomplex of boron fluoride has the features of coordinated interactions; during the reaction, two bonds,  $RC_1H_{24}$  and  $RC_2O_{23}$ , are simultaneously broken and new bonds are formed -  $RC_1H_{24}$  and  $RC_2O_{23}$ .

## Conclusion

Thus, we performed a quantum-chemical calculation of the mechanism for initiating the cationic polymerization of *p*-ethylstyrene in the presence of a complex catalyst boron fluoride - water using the classical *ab initio*  $HF/6-311G^{**}$  method for the first time. Geometry optimization was performed for all parameters by the standard gradient method at each interaction step in the course of attacks of an initiating particle on  $\alpha$ -carbon monomer atoms. It is established that the reaction is of a barrier nature and is exothermic. The energy barrier during the attack of the initiating particle on the  $\alpha$ -carbon isoolefin atom is 262 kJ/mol, the thermal effect of the reaction is 39 kJ/mol.



Fig. 1. The initial model of the interaction reaction of the  $H_2O \cdot BF_3$  complex catalyst with *p*-ethylstyrene



Fig. 2. The result of the interaction reaction of the  $H_2O \cdot BF_3$  complex catalyst with p-ethylstyrene



*Fig. 3. Graph of the total energy change along the reaction path of the interaction of the*  $H_2O \cdot BF_3$  *complex catalyst with p-ethylstyrene* 



Fig. 4. Total energy change along the reaction path of the interaction of the  $H_2O \cdot BF_3$  complex catalyst with p-ethylstyrene



Fig. 5. Changes of some atoms charges along the reaction path of the interaction of the  $H_2O \cdot BF_3$  complex catalyst with p-ethylstyrene

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